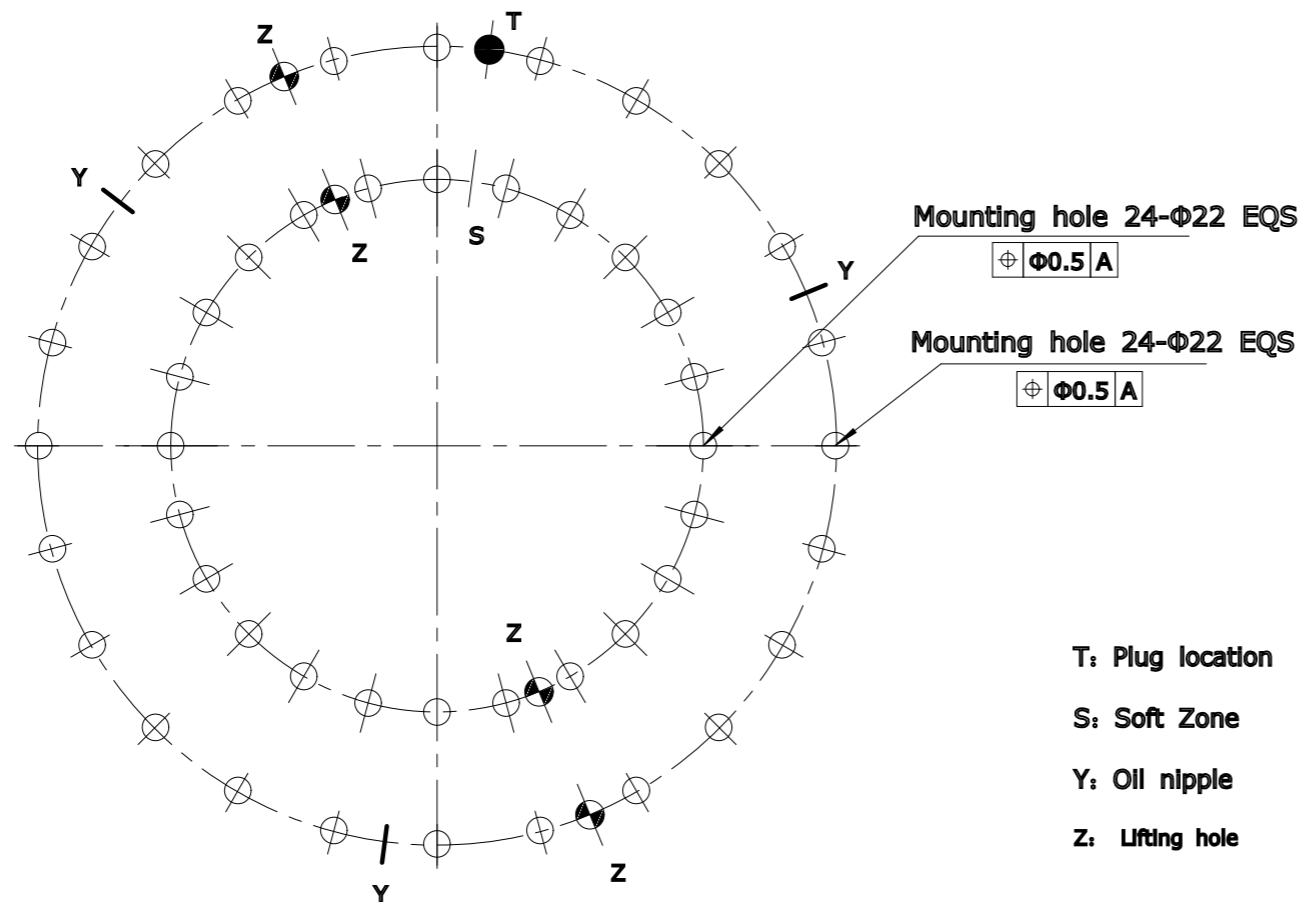


U.O.N 6.3

Notes:

1. Unspecified chamfer: 1.5×45°  
Through hole chamfer: 1.5×45°  
Edges chamfer
2. Raceway of Inner & outer ring Induction harden.  
Hardness: 55~62HRC  
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered,  
Hardness: 207~262HB
4. Radial clearance: 0.05~0.25 mm  
Axial clearance: 0.05~0.25 mm



- T: Plug location
- S: Soft Zone
- Y: Oil nipple
- Z: Lifting hole

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8×55	1	
06		Plug	CN45	Φ30	1	
05	JB/T7940.7	Oil nipple	Component	PT1/8	3	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	25	88±1	
02	HG/T2349	Spacer	Nylon	D25	88±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material		Qty	Remark
			Model	CTR-950	Drawing	Weight 135kg
			Name	010.25.840F	Qty	Scale
			Material	50Mn	Total 1 page	The 1st page
Design	DQ	Standard	HAN JUNG ROBOT & BEARING CO.,LTD.			
Check						
Process		Approve				
Date	2016.6.6					